

**SIX-MONTHLY ENVIRONMENTAL COMPLIANCE
REPORT OF STIPULATED CONDITIONS OF
ENVIRONMENTAL CLEARANCE**

(October 2022 to March 2023)

For

**Proposed 55 KLD Grain Based Distillery along with 2.0 MW Co-
Generation Power Plant**

By

**M/s Shri Gang Industries and Allied Products Limited
Plot No.: B-2/6 & B-2/7 UPSIDC Industries Area
Sandila Phase IV, Lucknow Hardoi Road, Sandila
District: Hardoi (U.P.) - 241204**

For Submission to:

**Ministry of Environment, Forest & Climate Change
(Regional Office, Lucknow)**

Submitted By:

**M/s Shri Gang Industries and Allied Products Limited
Plot No.: B-2/6 & B-2/7 UPSIDC Industries Area
Sandila Phase IV, Lucknow Hardoi Road, Sandila
District: Hardoi (U.P.) - 241204**

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CHAPTER-1: INTRODUCTION AND PROJECT DESCRIPTION

Six monthly environmental compliance/status report is submitted for Proposed 55 KLD Grain based Distillery along with 2.0 MW Co-generation Power Plant by M/s Shri Gang Industries and Allied Products Limited for October, 2022 to March, 2023. The Project is located at Plot No.: B-2/6 & B-2/7 UPSIDC Industries Area, Sandila Phase IV, Lucknow Hardoi Road, Sandila, District: Hardoi (U.P.) - 241204.

Prior Environment Clearance was obtained from State Level Environment Impact Assessment Authority, Uttar Pradesh wide letter no.: **554/Parya/SEAC/4450/2018, dated 11th December, 2018.** Consent to Establish for Air & Water Vide Ref No. **154037/UPPCB/Unnao (UPPCBRO)/CTE/Hardoi/2022, dated 25/04/2022** & Consent to operate for Air & Water Vide Ref No. **155891/UPPCB/Unnao (UPPCBRO)/CTO/both/Hardoi/2022 dated 12/05/2022.** Copy of CTE & CTO are attached here as **Annexure-1.**

Specific and general conditions stipulated in Environment Clearance have been complied during construction and post construction phases.

Environmental mitigation measures described in Environmental Management Plan are being implemented operation phase. **M/s Shri Gang Industries and Allied Products Limited** management team is fully conscious about Environmental Management and enhancing green belt development in project surrounding area.

Six monthly compliance/ status reports for October, 2022 to March, 2023 for conditions stipulated in the Environmental Clearance letter issued by SEIAA, UP is enclosed as **Annexure-2.** Photographs view of implemented mitigation measures are also attached for the ready reference as Photo Documentation.

**CHAPTER-2:
COMPLIANCE OF STIPULATED CONDITIONS OF
ENVIRONMENTAL CLEARANCE**

Name of the Project: Proposed 55 KLD Grain Based Distillery along with 2.0 MW Co-generation Power Plant at Plot No.: B-2/6 & B-2/7 UPSIDC Industries Area, Sandila Phase IV, Lucknow Hardoi Road, Sandila, District: Hardoi (U.P.) - 241204 by M/s Shri Gang Industries and Allied Products Limited.

Clearance Letter No: 554/Parya/SEAC/4450/2018, dated 11th December, 2018

Period of Compliance Report: (October, 2022 to March, 2023)

I. STATUTORY COMPLIANCE		
Sr. No.	Statutory	Compliances
1.	The project proponent shall obtain forest clearance under the provision of Forest (Conservation) Act, 1986, in case of the diversion of forest land for non-forest purpose involved in the project.	Not Applicable, as there is no forest land involved in this project.
2.	The project proponent shall obtain clearance from the National Board for Wildlife, if applicable.	Not Applicable, there is no wild life sanctuary within 10 km radius.
3.	The project proponent shall prepare a site-specific conservation plan and wildlife management plan and approved by the chief wildlife warden. The recommendations of the approved Site-Specific Conservation Plan/Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with six-monthly compliance report. (In case of the presence of schedule -I species in the study area).	No schedule-I species is found in study area, hence this condition is not applicable.
4.	The project proponent shall obtain Consent to Establish/ Operate under the provision of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State pollution Control Board/Committee.	The CTE (Consent to Establish) application has been Obtained from UPPCB vide letter no. 154037/UPPCB/Unnao(UPPC BRO)/CTE/HARDOI/2022, Dated: 25.04.2022 . & Consent to operate for Air & Water Vide Ref No. 155891/UPPCB/Unnao (UPPCBRO)/CTO/both/Hardoi/2022 dated 12/05/2022 Copy of CTE & CTO attached as

		Annexure-1.
5.	The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.	The point is noted.
6.	The company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989	The point is noted.
II. AIR QUALITY MONITORING AND PRESERVATION:		
1.	The project proponent shall install 24 x 7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Condition noted and complied.
2.	The project proponent shall install system carryout to Ambient Air Quality monitoring for common/criterion parameter relevant to the main pollutant released (e.g. PM ₁₀ and PM _{2.5} in reference to PM emission, and SO ₂ and NO _x in reference to SO ₂ and NO _x emission) within and outside the plant area at least at four location (one within and three outside the plant area at an angle of 120° each), covering upwind and downwind direct ions. (case to case basis small plants; Manual; Large Plants: Continuous)	Monitoring reports are attached as Annexure- 3
3.	The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring of air quality/fugitive emission to Regional Office of MoEF & CC, Zonal office of CPCB and Regional Office of SPCB along with Six-monthly monitoring report.	Condition noted and complied. Ambient Air quality Monitoring has been done at 03 locations; Monitoring reports are attached as Annexure- 3.
4.	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable source, so as to comply prescribed stack emission and fugitive emission standards.	Condition noted and complied. Ambient Air quality Monitoring has been done at 03 locations; Monitoring reports are attached as Annexure- 3.
5.	The National Ambient Air Quality Emission Standard issued by the Ministry vide G.S.R No. 826 (E) dated	Point is noted and complied.

	16 th November, 2019 shall be compiled with.	
6.	Sulphur content should not exceed 0.5% in the coal for use in coal fired boilers to control particulate emission within permissible limits (as applicable). The gaseous emission shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.	Point is noted and same has been complied.
7.	The D.G set shall be equipped with suitable pollution control device and adequate stack height so that the emissions are in conformity with the extant regulation and the guidelines in this regard.	Point is noted
8.	Storage of raw materials, coal etc shall be either stored in soils or in covered areas to prevent dust pollution and other fugitive emissions.	Point is noted.
III. WATER QUALITY MONITORING AND PRESERVATION		
1.	For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises (applicable in case of the projects achieving ZLD) and connected to SPCB and CPCB online servers.	Unit has install OCMS for the effluent & web camera at drain carrying the effluent as per CPCB guidelines.
2.	Zero Liquid Discharge shall be ensured and no waste/treated water shall be discharged outside the premises (applicable in case of the projects achieving the ZLD).	In no any case treated water is discharge outside the premises as unit is based on Zero Liquid Discharge. ETP, RO & MEE is installed to take care the proposed effluent load.
3.	Process effluent/ any wastewater shall not be allowed to mix with storm water. The storm water from the premises shall be collected and discharged through a separate conveyance system.	Unit is based on Zero Liquid Discharge strategy, no effluent is discharge outside premises.
4.	The effluent discharge shall conform to the standards prescribed under the Environment (Protection) Rules, 1986, or as specified by the State pollution Control Board while granting Consent under the Air/Water Act, whichever is more stringent.	NOC for ground water abstraction has been obtained from UPGWD.
5.	Total fresh water requirement shall not exceed the proposed quantity or as specified by the Committee. Prior permission shall be obtained from the concerned regulatory authority/CGWA In this regard.	NOC for ground water abstraction has been obtained from UPGWD.
6.	Industrial/trade effluent shall be segregated into High COD/TDS and Low COD/TDS effluent streams. High TDS/COD shall be passed through stripper followed by MEE and ATFD (agitated thin film drier). Low	Point noted and complied.

	TDS effluent stream shall be treated in ETP and then passed through RO system.	
7.	The company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial operation within the plant.	Condition noted and complied.
IV. NOISE MONITORING AND PREVENTION		
1.	Acoustic enclosure shall be provided to DG set for controlling the noise pollution.	Condition noted and same has complied.
2.	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation.	Condition noted. Ambient Noise Level Report is attached as Annexure-3
3.	The ambient noise levels should conform to the standards prescribed under E(P) A Rules,1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.	Point is noted and Monitoring reports are attached as Annexure- 3.
V. ENERGY CONSERVATION MEASURES		
1.	The energy sources for lighting purposes shall preferably be LED based.	Point is noted and complied.
VI. WASTE MANAGEMENT		
1.	Hazardous chemicals shall be stored in tank, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm and the solvent transfer through pumps.	Point is noted and complied.
2.	Process organic residue and spent carbon, if any, shall be sent to cement industries. ETP sludge, process inorganic & evaporation salt shall be disposed off to the TSDF.	Point is noted. Waste generated will be recycled in-house/ co-processed through authorized recyclers / disposal to CHWTSD vendor after commissioning of plant.
3.	The company shall undertake waste minimization measures as below. i. Metering and control of quantities of active ingredients to minimize waste. ii. Reuse of by products from the process as raw materials or as raw material substitutes in other processes. iii. Use of automated filling to minimize spillage. iv. Use of close feed system into batch reactors. v. Venting equipment through vapour recovery system.	Point is noted and complied.

	vi. Use of high-pressure hoses for equipment clearing to reduce wastewater generation	
VII. GREEN BELT		
1.	Green belt shall be developed in an area equal to 33% of the plant area with a native tree species in accordance with CPCB guidelines. The greenbelt shall inter alia cover the entire periphery of the plant.	Unit has developed green belt as per the norms. (Approx. 33% of total area ie. 4.0 ha).
VIII. SAFETY, PUBLIC HEARING AND HUMAN HEALTH ISSUES		
1.	Emergency preparedness plan based on the Hazard Identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Condition noted and complied.
2.	The PP shall provide Personal Protection Equipment (PPE) as per the norms of Factory Act	Condition noted and complied.
3.	Training shall be imparted to all employees on safety and health aspects of chemicals handling Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	The employees/operators have been provided with adequate Personal Protection Equipment (PPE) as per the norms of factory Act.
4.	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Condition noted and complied.
5.	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Condition noted and complied. Labour hutment colony builds by construction agency L&T near the site with all facilities and provisions and ensuring all Covid appropriate behavior and protocols.
6.	There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products, and no parking to be allowed outside on public places.	Occupational health surveillance of the workers has been done on a regular basis and records has been maintained as per the Factories Act.
IX. CORPORATE ENVIRONMENT RESPONSIBILITY		
1.	The project proponent shall comply with the provision contained in this Ministry OM vide F.No. 22-65/2017 – IA.III dated 01 st May 2018, as applicable, regarding Corporate Environment Responsibility.	Point is noted and complied within five-year plan.

2.	The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements /deviation / violation of the environment/forest/wildlife norms/conditions. The company shall have defined system of reporting infringements/deviation/violation of the environment/forest/wildlife norms I conditions and / or shareholders/stake holder. The copy of the board resolution in this regard shall be submitted to the MoEF & CC as a part of six – monthly report.	Point is noted and company’s environmental policy is well documented and made available to all stakeholders.
3.	A separate Environmental cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.	Point is noted and complied.
4.	Action plan for implementing EMP and environment conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environment protection measures shall be kept in separate account and not to be diverted for any other purpose. Year’s wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the six-monthly Compliance Report.	Point is noted complied.
5.	Self-environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.	Point is noted and complied.

X. MISCELLANEOUS

1.	Directions/suggestion given during public hearing and commitment made by the project proponent should be strictly compiled.	
2.	The project proponent shall make public the environmental clearance granted for their project along with the environmental condition and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent’s website permanently.	Public notice has been published and Copy of Environmental Clearance is attached
3.	The copies of the environmental clearance shall be submitted by the project proponent to the Heads of	Complied.

	local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	
4.	The project proponent shall upload the status of the compliance of the stipulated environment clearance condition, including results of monitored data and in conditions, including results of monitored data on their website and update the same on half-yearly basis.	Point is noted and complied.
5.	The project proponent shall monitor the criteria pollutants level namely; PM ₁₀ , SO ₂ , NO _x (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Monitoring reports are attached as Annexure- 3.
6.	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the Ministry of Environment, Forest and Climate Change at environmental clearance portal.	Point is noted and complied.
7.	The project proponent shall submit the environmental statement for each financial year in form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.	Point is noted and complied as per rule.
8.	The project proponent shall inform the Regional Office as well as the Ministry, the date of development work and start of production operation by the project.	Point is noted.
9.	The project authorities must strictly adhere to the stipulation made by the State Pollution Control Board and the State Government.	Point is noted and complied.
10.	The project proponent shall abide by all the commitment and recommendation made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.	Point is noted.
11.	No further expansion or modification in the plant shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change (MoEF & CC).	Point is noted
12.	Concealing factual data or submission of false fabricated data may result in revocation of this environmental clearance and attract action under the	Point is noted.

	provision of Environment (Protection) Act, 1986.	
13.	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Point is noted
14.	The Ministry reverse the right to stipulate additional conditions if found necessary.	Point is noted
15.	The company in a time bound manner shall implement these conditions.	Point is noted
16	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. the project authorities should extend full corporation to the officer (s) of the Regional office by furnishing the requisite data/ information/ monitoring reports.	Point is noted
17.	The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Trans boundary Movement) Rules, 2016 and the public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India/High Courts and any other Court of Law relating to the subject matter.	Point is noted.
18.	Any appeal against this EC shall lie with National Green Tribunal, if preferred, with a period of 30 days as prescribed under section 16 of the National Green Tribunal Act, 2010.	

CHAPTER-3: DETAILS OF ENVIRONMENTAL MONITORING

3.1 AMBIENT AIR QUALITY MONITORING

3.1.1 Ambient air Quality Monitoring Stations

Ambient air quality monitoring has been carried out Near Main Gate of Premises, Near Project Area and Village: Muradnagar to assess the ambient air quality. This will enable to have analytical understanding about air quality and the changes in the air environment in the study area with respect to the condition prevailing. The locations of the ambient air quality monitoring stations are given in **Table-3.1**.

Table-3.1: Details of Ambient Air Quality Monitoring Stations

Sr. No	Location Code	Location Name/ Description	Environmental Setting of Surrounding
1.	AAQ-1	Near Main Gate of Premises	Industrial
2.	AAQ-2	Near Project Area	Industrial
3.	AAQ-3	Village: Muradnagar	Residential

AAQ-1: Near Main Gate of Premises

The sampler was placed Near Main Gate of Premises and was free from any obstructions. Surroundings of the sampling site represent industrial environmental setting.

AAQ- 2: Near Project Area

The sampler was placed Near Project Area and was free from any obstructions. Surroundings of the sampling site represent industrial environmental setting.

AAQ-3: Village: Muradnagar

The sampler was placed Village: Muradnagar and it was also free from any obstructions. Surroundings of the sampling site represent residential environment setting.

3.1.2 Ambient Air Quality Monitoring Methodology

Monitoring was conducted in respect of the following parameters:

- Respirable Suspended Particulate Matter (PM₁₀)
- Fine Particulate Matter (PM_{2.5})
- Sulphur Dioxide (SO₂)
- Oxides of Nitrogen (NO_x)

The duration of sampling of PM₁₀, PM_{2.5}, SO₂ and NO_x was 24 hourly continuous sampling per day duration monitoring. The monitoring was conducted for one day at the location. This is to allow a comparison with the National Ambient Air Quality Standards.

The air samples were analyzed as per standard methods specified by Indian Standards (IS: 5182). The techniques used for ambient air quality monitoring and minimum detectable levels are given in **Table-3.2**.

Fine Particulate Sampler instruments have been used for monitoring Particulate Matter 2.5 (PM_{2.5} i.e. <2.5 microns), and Respirable Dust Sampler with gaseous sampling attachment was used for sampling Respirable fraction (<10 microns), gaseous pollutants like SO₂, and NO_x.

Table-3.2: Techniques used for Ambient Air Quality Monitoring

Sr. No	Parameter	Technique	Range of testing /limit of detection
1.	Respirable Suspended Particulate Matter (PM ₁₀)	Respirable Dust Sampler, with cyclone separator, Gravimetric Method	5.0 - 1200
2.	Fine Particulate Matter (PM _{2.5})	Fine Particulate Sampler, Gravimetric Method	2.0 - 500
3.	Sulphur dioxide	Modified West and Gaeke	5.0 - 1050
4.	Oxides of Nitrogen	Jacob & Hochheiser	6.0 - 750

3.1.3 Ambient Air Quality Monitoring Results Near Main Gate of Premises

The detailed on-site monitoring results of PM_{2.5}, PM₁₀, SO₂ and NO_x are presented in **Table-3.3**.

Table-3.3: Ambient Air Quality Monitoring Results Near Main Gate of Premises

Sr. No	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS; dated 18/11/ 2009
1	Particulate matters size less than 10 µm (PM ₁₀)	IS: 5182 (Part-23): 2006 Reaffirmed: 2017	µg/m ³	85.1	5.0 - 1200	For 24 hour =100
2	Particulate matters size less than 2.5 µm (PM _{2.5})	IS: 5182 (Part-24): 2019	µg/m ³	53.70	2.0 - 500	For 24 hour =60
3	Sulphur Dioxides (SO ₂)	IS: 5182 (Part-2): 2001 Reaffirmed: 2017	µg/m ³	14.89	5.0 - 1050	For 24 hour =80
4	Oxides of nitrogen (NO _x)	IS: 5182 (Part-6): 2006 Reaffirmed: 2017	µg/m ³	22.14	6.0 - 750	For 24 hour =80

3.1.4 Ambient Air Quality Monitoring Results Near Project Area

The detailed on-site monitoring results of PM_{2.5}, PM₁₀, SO₂ and NO_x are presented in **Table 3.4**.

Table-3.4: Ambient Air Quality Monitoring Results Near Project Area

Sr. No	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS; dated 18/11/ 2009
1	Particulate matters size less than 10 µm (PM ₁₀)	IS: 5182 (Part-23): 2006 Reaffirmed: 2017	µg/m ³	88.5	5.0 - 1200	For 24 hour =100
2	Particulate matters size less than 2.5 µm (PM _{2.5})	IS: 5182 (Part-24): 2019	µg/m ³	52.23	2.0 - 500	For 24 hour =60
3	Sulphur Dioxides (SO ₂)	IS: 5182 (Part-2): 2001 Reaffirmed: 2017	µg/m ³	14.19	5.0 - 1050	For 24 hour =80
4	Oxides of nitrogen (NO _x)	IS: 5182 (Part-6): 2006 Reaffirmed: 2017	µg/m ³	22.64	6.0 - 750	For 24 hour =80

3.1.5 Ambient Air Quality Monitoring Results at Village: Muradnagar

The detailed on-site monitoring results of PM_{2.5}, PM₁₀, SO₂ and NO_x are presented in Table 3.5.

Table-3.5: Ambient Air Quality Monitoring Results at Village: Muradnagar

Sr. No	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS; dated 18/11/ 2009
1	Particulate matters size less than 10 µm (PM ₁₀)	IS: 5182 (Part-23): 2006 Reaffirmed: 2017	µg/m ³	77.9	5.0 - 1200	For 24 hour =100
2	Particulate matters size less than 2.5 µm (PM _{2.5})	IS: 5182 (Part-24): 2019	µg/m ³	46.84	2.0 - 500	For 24 hour =60
3	Sulphur Dioxides (SO ₂)	IS: 5182 (Part-2): 2001 Reaffirmed: 2017	µg/m ³	13.38	5.0 - 1050	For 24 hour =80
4	Oxides of nitrogen (NO _x)	IS: 5182 (Part-6): 2006 Reaffirmed: 2017	µg/m ³	18.02	6.0 - 750	For 24 hour =80

3.1.6 Discussion on Ambient Air Quality in the Study Area

The value of PM₁₀ at Ambient Air Monitoring Station No: 1, 2 & 3 are 85.1 µg/m³, 88.5 µg/m³ & 77.9 µg/m³ respectively which were within permissible limit of 100 µg/m³ and PM_{2.5} levels are 53.70 µg/m³ Near Main Gate of Premises, 52.23 µg/m³ Near Project Area and 46.84 µg/m³ Village: Muradnagar, were also observed within permissible limit of 60 µg/m³ (for residential, rural and other areas as stipulated in the National Ambient Air Quality Standards). SO₂ ranges between 13.38 µg/m³ to 14.19 µg/m³ and NO_x ranges between 18.02 µg/m³ to 22.64 µg/m³ was also observed within the corresponding stipulated limits (Limit for SO₂ and NO_x; 80 µg/m³) at all of the 03 monitoring locations. Station wise variation of ambient air quality parameters has been graphically shown in **Figure-3.1 to 3.4**.

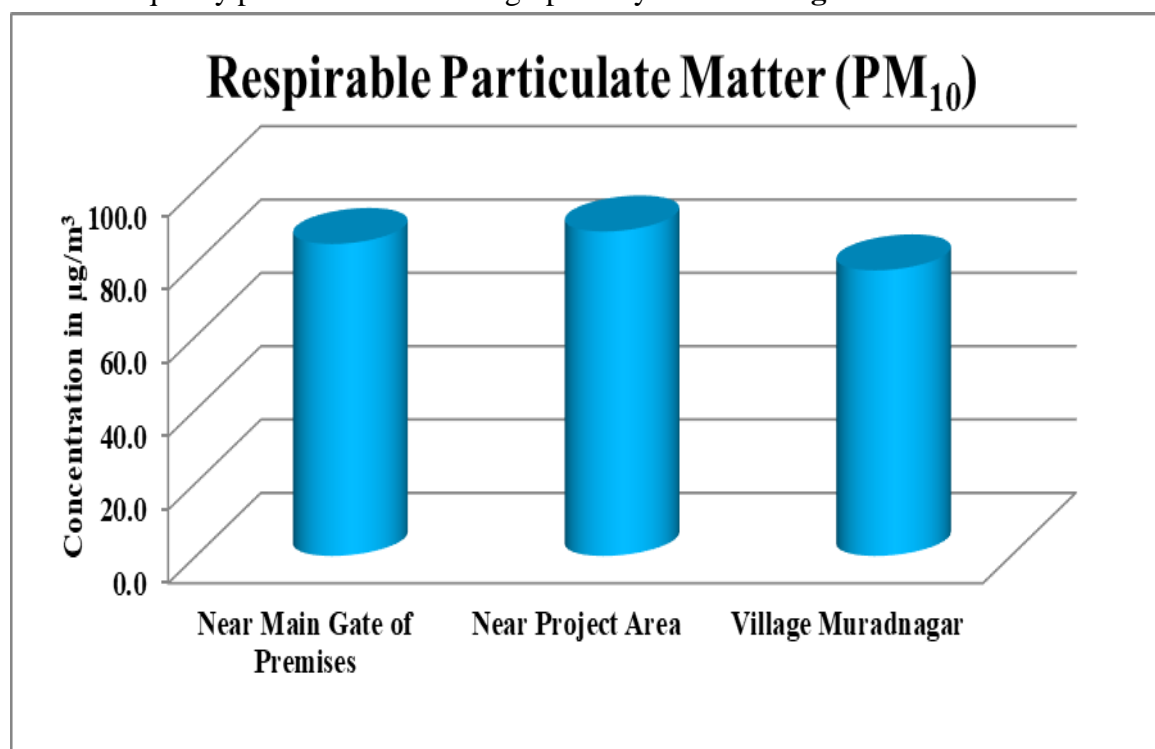


Figure-3.1: Graphs Showing PM₁₀ Concentration at all sites

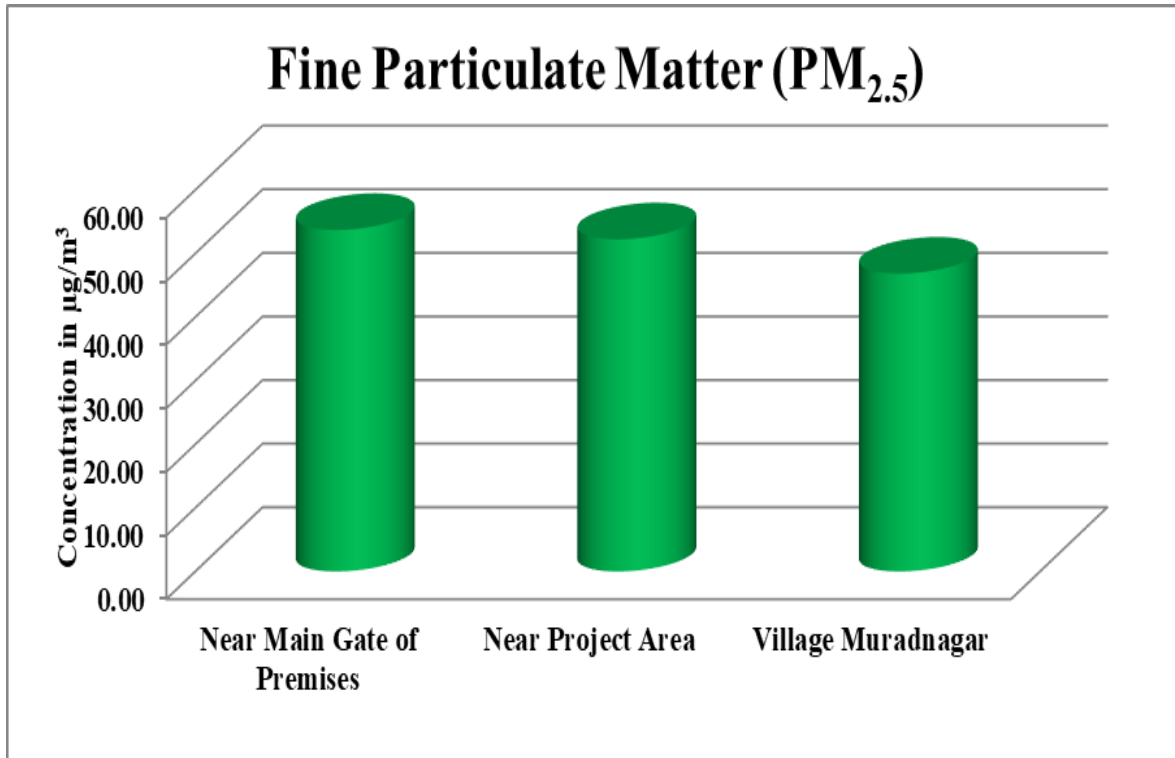


Figure-3.2: Graphs Showing PM_{2.5} Concentration at all sites

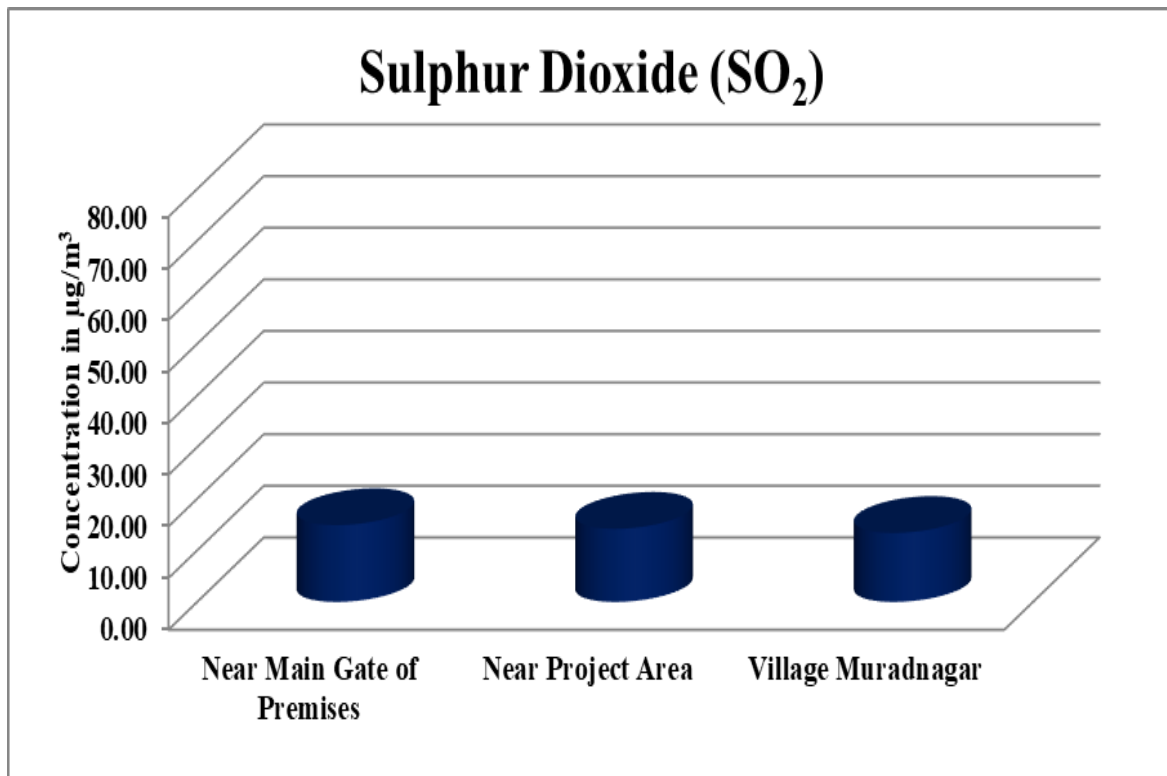


Figure-3.3: Graphs Showing SO₂ Concentration at all sites

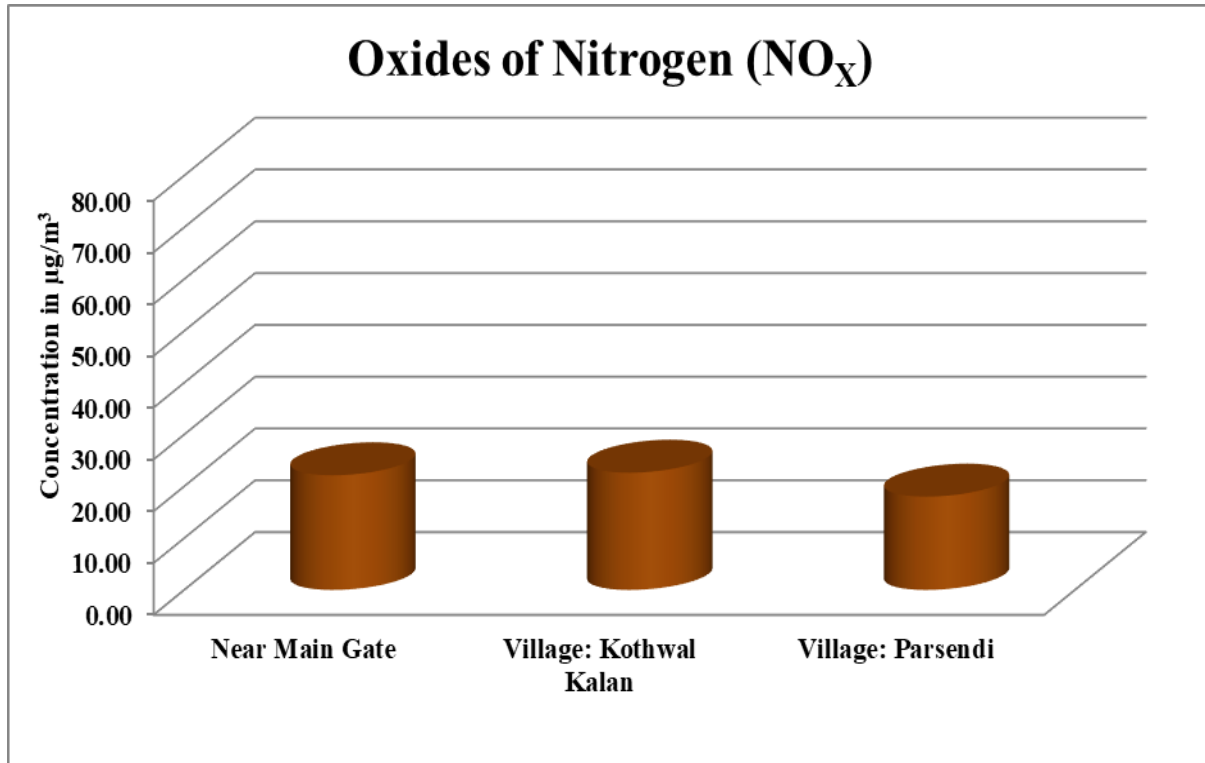


Figure-3.4: Graphs Showing NO_x Concentration at all sites

3.2 STACK EMISSION MONITORING

Stack Emission monitoring was carried out by EPA approved Laboratory on date 13.02.2023 for the installed 18.0 TPH boiler (attached with Electro Static Precipitator as air pollution control device with a stack height of 42.0 meter).

3.2.1 Stack Emission Monitoring Methodology

Monitoring was conducted in respect of the following parameters:

- Particulate Matter (PM)

The Method used for Stack Emission monitoring and range of testing with CPCB standard are given in **Table-3.6**

Table-3.6: Details of Stack Emission Monitoring Results

Sr. No.	Parameter	Unit	Protocol	Result	Range of Testing/ Limit of Detection	Standard (as per CPCB)
1	Particulate Matter	mg/Nm ³	IS: 11255 (Part-1): 1985 Reaffirmed: 2019	46.02	2.0 - 1000	150

3.3 AMBIENT NOISE MONITORING

3.3.1 Ambient Noise Monitoring Locations

The main objective of noise monitoring in the study area is to assess the present ambient noise levels near project site due to various industrial activities and increased vehicular movement. A preliminary reconnaissance survey has been undertaken to identify the major noise generating sources in the area. Ambient noise monitoring was conducted at 01 location as given in **Table-3.7**.

Table-3.7: Details of Ambient Noise Monitoring Stations

Sr. No	Location Code	Location name and description	Date of Monitoring
1.	NQ-1	Near Project Premises	14/03/2023 (6:00 AM) to 15/03/2023 (6:00 AM)

3.3.2 Methodology of Noise Monitoring

Noise levels were measured using sound level meter. Noise level monitoring was carried out continuously for 24-hours with one hour interval starting at 06:00 hrs to 06:00 hrs next day. The noise levels were monitored on working days only. During each hour Leq were directly computed by the instrument based on the sound pressure levels. Monitoring was carried out at 'A' response.

3.3.3 Ambient Noise Monitoring Results

The location wise ambient noise monitoring results is summarized in **Table-3.8**. The noise levels are graphically presented in **Figure-3.5**.

Table-3.8: Ambient Noise Monitoring Results

Ambient Noise Level				
Sr. No.	Parameter	Unit	DAY TIME (6:00 AM - 10:00 PM)	NIGHT TIME (10:00 PM - 6:00 AM)
1	Equivalent sound level	dB(A)	64.02	50.58

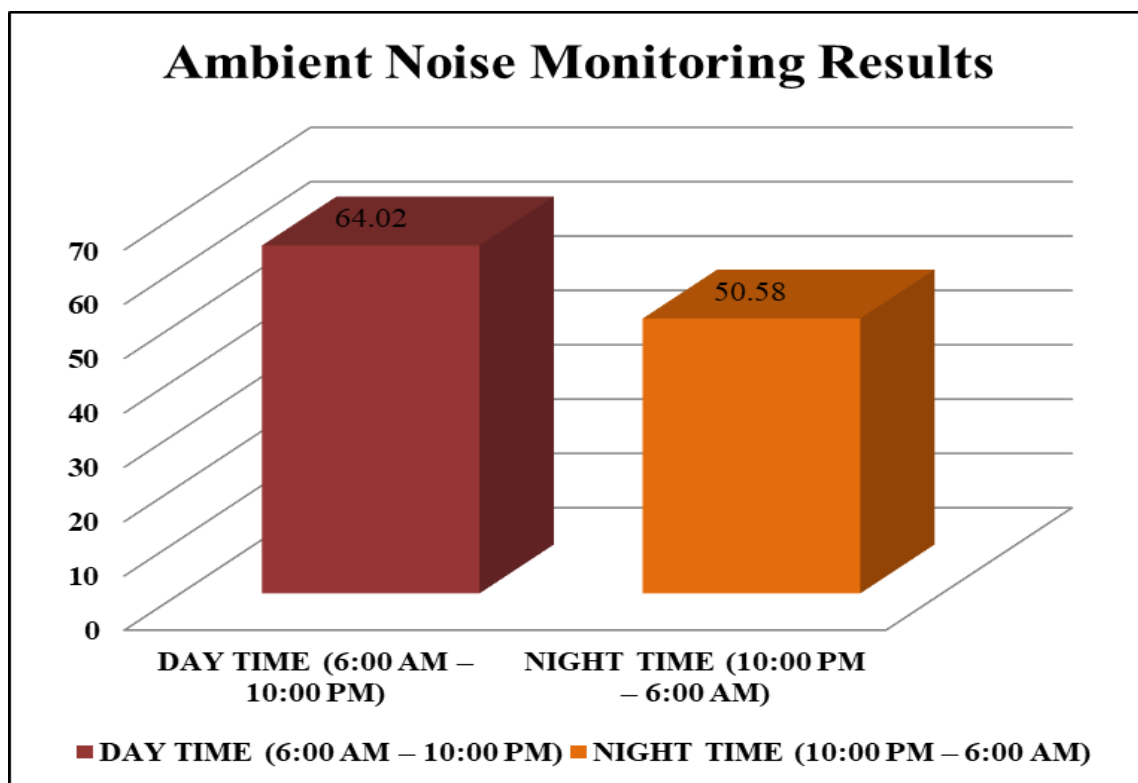


Figure-3.5: Day and Night Time noise Level Near Project Premises

Table-3.9: Noise Standards as per CPCB Schedule rule 3(1) and 4(1)

Noise Standards as per CPCB Schedule rule 3(1) and 4(1)			
Area Code	Category of Area/Zone	Limits in dB(A) Leq	
		Day Time	Night Time
A	Industrial Area	75	70
B	Commercial Area	65	55
C	Residential Area	55	45
D	Silence Zone	50	40

3.3.4 Discussion on Ambient Noise Levels in the Study Area

Day Time Noise Levels (L_{day}):

The day time noise level at monitoring station was found 64.02 dB(A), which is within limits prescribed for industrial area i.e. 75 db (A).

Night Time Noise Levels (L_{night}):

The night time noise level at monitoring station was found 50.58 dB(A), which is within limit prescribed for industrial area i.e. 70 dB (A).

3.4 GROUND WATER QUALITY MONITORING

3.4.1 Ground water Quality Monitoring Locations

Keeping in view the importance of ground water, sample of ground water was collected from the project site for the assessment of impacts of the project on the groundwater quality. Water sample was collected from the project site. The sample was analyzed for various parameters to compare with the standards for Ground water as per IS: 10500 for Groundwater sources. The details of water sampling locations are given in **Table-3.10**.

**Table-3.10:
Details of Water Quality Monitoring Station**

Sr. No	Location Code	Location name and description	Date of Monitoring
1.	GW-1	Borewell	13 th October, 2022
2.	GW-1	Borewell	07 th November, 2022
3.	GW-1	Borewell	16 th December, 2022
4.	GW-1	Borewell	12 th January, 2023
5.	GW-1	Borewell	16 th February, 2023
6.	GW-1	Borewell	15 th March, 2023

3.4.2 Methodology of ground water Quality Monitoring

Sampling of ground water was carried out on 13.10.2022, 07.11.2022, 16.12.2022, 12.01.2023, 16.02.2023 and 15.03.2023. Samples were collected as grab sample and sampling forms are filled in as per the sampling plan. The preservative sample were properly added to preserve as per Standard Operating Procedures (SOPs) and stored immediately in ice boxes, which were ensured for appropriate temperatures. **Sample for chemical analysis was collected in polyethylene carboys. Sample collected for metal content were acidified**

to <2 pH with 1 ml HNO₃. A sample for bacteriological analysis was collected in sterilized glass bottles.

Soon after the completion of sampling, chain of custody sheets for the samples are filled in and then they were transported by road to Environmental & Technical Research Centre, Lucknow for further analysis. Proper care was taken during packing and transportation of samples. All the samples reached the central laboratory within the holding times for different parameters. After ensuring the same the samples were forwarded immediately for analysis.

The samples were analyzed as per the standard procedures specified in 'Standard Methods for the Examination of Water and Wastewater' published by American Public Health Association (APHA) and CPCB. The analytical techniques and the test methods adopted for testing of ground water are given in **Table-3.11 to Table-3.16**.

3.4.3 Ground water Quality Monitoring Results

The detailed Ground water quality monitoring results are presented in **Table-3.11 to Table-3.16**.

**Table-3.11: Ground water Quality Results of Borewell
(October, 2022)**

Sr. No	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing /limit of detection	Indian Standard 10500: 2012	
						Desirable	Permissible
Physico-chemical Parameters							
1	Colour	Hazen	IS: 3025 (Part-4): 1983 Reaffirmed: 2017	<5.0	5 - 30	5	15
2	Odour	-	IS: 3025 (Part-5): 1983 Reaffirmed: 2017	Agreeable	Qualitative	Agreeable	Agreeable
3	pH	-	APHA 23 rd Ed. 2017-4500 H ⁺	7.4	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 23 rd Ed. 2017-2130 B	<2.0	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS: 3025 (Part-16): 1984 Reaffirmed: 2017	396.4	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	APHA 23 rd Ed. 2017-4500-NH ₃ F	<0.5	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 23 rd Ed. 2017-5540 C	<0.05	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	54.4	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 23 rd Ed. 2017-3500 Mg, B	30.13	0.1 - 200	30	100
10	Chloride as Cl	mg/l	APHA 23 rd Ed. 2017-4500-Cl B	30.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 23 rd Ed. 2017-4500 F ⁻ C	0.35	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019	<0.1	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS: 3025 (Part-34): 1986 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 23 rd Ed. 2017-5530 C	<0.001	0.001 - 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 23 rd Ed. 2017-4500- SO ₄ ²⁻	26.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2320 B	288.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2340 C	260.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.16	0.05 - 20	0.3	No Relaxation
22	Manganese as Mn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.08	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.45	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.01	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	µg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.5	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.02	0.02 - 2	0.01	0.05
29	Total Chromium	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 5.0	0.05	No Relaxation
Microbiological Parameters							
30	<i>E. coli</i>	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	
31	<i>T. coli</i>	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	

**Table-3.12: Ground water Quality Results of Borewell
(November, 2022)**

Sr. No	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing /limit of detection	Indian Standard 10500: 2012	
						Desirable	Permissible
Physico-chemical Parameters							
1	Colour	Hazen	IS: 3025 (Part-4): 1983 Reaffirmed: 2017	<5.0	5 - 30	5	15
2	Odour	-	IS: 3025 (Part-5): 1983 Reaffirmed: 2017	Agreeable	Qualitative	Agreeable	Agreeable
3	pH	-	APHA 23 rd Ed. 2017-4500 H ⁺	7.4	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 23 rd Ed. 2017-2130 B	<2.0	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS: 3025 (Part-16): 1984 Reaffirmed: 2017	406.2	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	APHA 23 rd Ed. 2017-4500-NH ₃ F	<0.5	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 23 rd Ed. 2017-5540 C	<0.05	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	56.0	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 23 rd Ed. 2017-3500 Mg, B	30.13	0.1 - 200	30	100
10	Chloride as Cl	mg/l	APHA 23 rd Ed. 2017-4500-Cl B	26.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 23 rd Ed. 2017-4500 F ⁻ C	0.36	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019	<0.1	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS: 3025 (Part-34): 1986 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 23 rd Ed. 2017-5530 C	<0.001	0.001 - 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 23 rd Ed. 2017-4500- SO ₄ ²⁻	28.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2320 B	296.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2340 C	264.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.12	0.05 - 20	0.3	No Relaxation
22	Manganese as Mn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.03	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.58	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.01	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	µg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.5	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.02	0.02 - 2	0.01	0.05
29	Total Chromium	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 5.0	0.05	No Relaxation
Microbiological Parameters							
30	E. coli	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	
31	T. coli	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	

**Table-3.13: Ground water Quality Results of Borewell
(December, 2022)**

Sr. No	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing /limit of detection	Indian Standard 10500: 2012	
						Desirable	Permissible
Physico-chemical Parameters							
1	Colour	Hazen	IS: 3025 (Part-4): 1983 Reaffirmed: 2017	<5.0	5 - 30	5	15
2	Odour	-	IS: 3025 (Part-5): 1983 Reaffirmed: 2017	Agreeable	Qualitative	Agreeable	Agreeable
3	pH	-	APHA 23 rd Ed. 2017-4500 H ⁺	7.5	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 23 rd Ed. 2017-2130 B	<2.0	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS: 3025 (Part-16): 1984 Reaffirmed: 2017	392.8	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	APHA 23 rd Ed. 2017-4500-NH ₃ F	<0.5	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 23 rd Ed. 2017-5540 C	<0.05	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	60.8	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 23 rd Ed. 2017-3500 Mg, B	30.13	0.1 - 200	30	100
10	Chloride as Cl	mg/l	APHA 23 rd Ed. 2017-4500-Cl B	28.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 23 rd Ed. 2017-4500 F ⁻ C	0.38	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019	<0.1	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS: 3025 (Part-34): 1986 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 23 rd Ed. 2017-5530 C	<0.001	0.001 - 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 23 rd Ed. 2017-4500- SO ₄ ²⁻	30.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2320 B	312.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2340 C	276.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.09	0.05 - 20	0.3	No Relaxation
22	Manganese as Mn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.04	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.63	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.01	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	µg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.5	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.02	0.02 - 2	0.01	0.05
29	Total Chromium	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 5.0	0.05	No Relaxation
Microbiological Parameters							
30	<i>E. coli</i>	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	
31	<i>T. coli</i>	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	

**Table-3.14: Ground water Quality Results of Borewell
(January, 2023)**

Sr. No	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing /limit of detection	Indian Standard 10500: 2012	
						Desirable	Permissible
Physico-chemical Parameters							
1	Colour	Hazen	IS: 3025 (Part-4): 1983 Reaffirmed: 2017	<5.0	5 - 30	5	15
2	Odour	-	IS: 3025 (Part-5): 1983 Reaffirmed: 2017	Agreeable	Qualitative	Agreeable	Agreeable
3	pH	-	APHA 23 rd Ed. 2017-4500 H ⁺	7.5	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 23 rd Ed. 2017-2130 B	<2.0	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS: 3025 (Part-16): 1984 Reaffirmed: 2017	402.2	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	APHA 23 rd Ed. 2017-4500-NH ₃ F	<0.5	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 23 rd Ed. 2017-5540 C	<0.05	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	59.2	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 23 rd Ed. 2017-3500 Mg, B	30.13	0.1 - 200	30	100
10	Chloride as Cl	mg/l	APHA 23 rd Ed. 2017-4500-Cl B	30.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 23 rd Ed. 2017-4500 F ⁻ C	0.40	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019	<0.1	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS: 3025 (Part-34): 1986 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 23 rd Ed. 2017-5530 C	<0.001	0.001 - 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 23 rd Ed. 2017-4500- SO ₄ ²⁻	28.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2320 B	296.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2340 C	272.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.10	0.05 - 20	0.3	No Relaxation
22	Manganese as Mn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.05	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.69	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.01	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	µg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.5	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.02	0.02 - 2	0.01	0.05
29	Total Chromium	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 5.0	0.05	No Relaxation
Microbiological Parameters							
30	<i>E. coli</i>	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	
31	<i>T. coli</i>	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	

**Table-3.15: Ground water Quality Results of Borewell
(February, 2023)**

Sr. No	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing /limit of detection	Indian Standard 10500: 2012	
						Desirable	Permissible
Physico-chemical Parameters							
1	Colour	Hazen	IS: 3025 (Part-4): 1983 Reaffirmed: 2017	<5.0	5 - 30	5	15
2	Odour	-	IS: 3025 (Part-5): 1983 Reaffirmed: 2017	Agreeable	Qualitative	Agreeable	Agreeable
3	pH	-	APHA 23 rd Ed. 2017-4500 H ⁺	7.4	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 23 rd Ed. 2017-2130 B	<2.0	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS: 3025 (Part-16): 1984 Reaffirmed: 2017	410.2	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	APHA 23 rd Ed. 2017-4500-NH ₃ F	<0.5	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 23 rd Ed. 2017-5540 C	<0.05	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	62.4	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 23 rd Ed. 2017-3500 Mg, B	30.13	0.1 - 200	30	100
10	Chloride as Cl	mg/l	APHA 23 rd Ed. 2017-4500-Cl ⁻ B	28.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 23 rd Ed. 2017-4500 F ⁻ C	0.33	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019	<0.1	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS: 3025 (Part-34): 1986 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 23 rd Ed. 2017-5530 C	<0.001	0.001 - 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 23 rd Ed. 2017-4500- SO ₄ ²⁻	30.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2320 B	300.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2340 C	280.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.18	0.05 - 20	0.3	No Relaxation
22	Manganese as Mn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.09	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.41	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.01	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	µg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.5	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.02	0.02 - 2	0.01	0.05
29	Total Chromium	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 5.0	0.05	No Relaxation
Microbiological Parameters							
30	E. coli	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	
31	T. coli	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	

**Table-3.16: Ground water Quality Results of Borewell
(March, 2023)**

Sr. No	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing /limit of detection	Indian Standard 10500: 2012	
						Desirable	Permissible
Physico-chemical Parameters							
1	Colour	Hazen	IS: 3025 (Part-4): 1983 Reaffirmed: 2017	<5.0	5 - 30	5	15
2	Odour	-	IS: 3025 (Part-5): 1983 Reaffirmed: 2017	Agreeable	Qualitative	Agreeable	Agreeable
3	pH	-	APHA 23 rd Ed. 2017-4500 H ⁺	7.5	1 - 14	6.5-8.5	No Relaxation
4	Turbidity	NTU	APHA 23 rd Ed. 2017-2130 B	<2.0	2 - 40	1	5
5	Total Dissolved Solids (TDS)	mg/l	IS: 3025 (Part-16): 1984 Reaffirmed: 2017	398.8	10 - 5000	500	2000
6	Ammonia (as total ammonia-N)	mg/l	APHA 23 rd Ed. 2017-4500-NH ₃ F	<0.5	0.5 - 2.0	0.5	No Relaxation
7	Anionic Detergents (as MBAS)	mg/l	APHA 23 rd Ed. 2017-5540 C	<0.05	0.05 - 0.5	0.2	1.0
8	Calcium as Ca	mg/l	IS: 3025 (Part-40): 1991 Reaffirmed: 2019	56.0	2.0 - 600	75	200
9	Magnesium as Mg	mg/l	APHA 23 rd Ed. 2017-3500 Mg, B	29.16	0.1 - 200	30	100
10	Chloride as Cl	mg/l	APHA 23 rd Ed. 2017-4500-Cl B	30.0	2.0 - 2000	250	1000
11	Fluoride as F	mg/l	APHA 23 rd Ed. 2017-4500 F ⁻ C	0.35	0.02 - 5.0	1.0	1.5
12	Free Residual Chlorine	mg/l	IS: 3025 (Part-26): 1986 Reaffirmed: 2019	<0.1	0.1 - 5.0	0.2	1.0
13	Nitrate as NO ₃	mg/l	IS: 3025 (Part-34): 1986 Reaffirmed: 2019	BDL	1.0 - 70	45	No Relaxation
14	Phenolic Compound (as C ₆ H ₅ OH)	mg/l	APHA 23 rd Ed. 2017-5530 C	<0.001	0.001 - 0.005	0.001	0.002
15	Sulphate as SO ₄	mg/l	APHA 23 rd Ed. 2017-4500- SO ₄ ²⁻	26.0	1.0 - 500	200	400
16	Alkalinity as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2320 B	288.0	2.0 - 1000	200	600
17	Total Hardness as CaCO ₃	mg/l	APHA 23 rd Ed. 2017-2340 C	260.0	5.0 - 800	200	600
18	Aluminium as Al	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.015	0.015 - 5.0	0.03	0.2
19	Boron as B	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.5	1.0
20	Copper as Cu	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 10	0.05	1.5
21	Iron as Fe	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.13	0.05 - 20	0.3	No Relaxation
22	Manganese as Mn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.05	0.02 - 5.0	0.1	0.3
23	Zinc as Zn	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	0.59	0.05 - 15	5	15
24	Cadmium as Cd	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 2.0	0.003	No Relaxation
25	Lead as Pb	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.01	0.01 - 10	0.01	No Relaxation
26	Mercury as Hg	µg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.5	0.5 - 1000	1.0	No Relaxation
27	Nickel as Ni	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.05	0.05 - 5.0	0.02	No Relaxation
28	Arsenic as As	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.02	0.02 - 2	0.01	0.05
29	Total Chromium	mg/l	APHA 23 rd Ed. 2017-3120 B (ICP-OES)	<0.03	0.03 - 5.0	0.05	No Relaxation
Microbiological Parameters							
30	<i>E. coli</i>	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	
31	<i>T. coli</i>	MPN/100 ml	IS: 1622 - 1981 Reaffirmed: 2019	Absent	≥ 2 MPN Present or Absent per 100 ml	Shall not be detected in any 100 ml sample	

3.5 SOIL MONITORING

3.5.1 Soil Monitoring Locations

The objective of the soil monitoring is to identify the impacts of ongoing construction activities on soil quality and also predict impacts, which have arisen due to execution of Industrial allied activities. Accordingly, a study of assessment of the soil quality has been carried out.

To assess impacts of ongoing construction activities on the soil in the area, the Physico-chemical characteristics of soils were examined by obtaining soil samples from selected points and analysis of the same. Single sample of soil was collected from the project site for studying soil characteristics, the location of which is listed in **Table-3.17**.

**Table-3.17:
Details of Soil Monitoring Station**

Sr. No	Location Code	Location name and description
1.	SQ-1	Near Plant Area

3.5.2 Methodology of Soil Monitoring

The sampling has been done in line with IS: 2720 & Methods of Soil Analysis, Part-1st, 2nd Edition, 1986 of American Society for Agronomy and Soil Science Society of America. The homogenized samples were analyzed for physical and chemical characteristics (physical, chemical and heavy metal concentrations). The soil samples were collected in the month of March on 15.03.2023.

The samples have been analyzed as per the established scientific methods for Physico-chemical parameters. The heavy metals have been analyzed by using Atomic Absorption Spectro-photometer.

3.5.3 Soil Monitoring Results

Single sample of soil is collected from the site to check the quality of soil of the study area. The Physico-chemical characteristics of the soil, as obtained from the analysis of the soil sample, are presented in **Table-3.18**.

**Table-3.18:
Physico-Chemical Characteristics of Soil Near Plant Area**

Sr. No.	Test Parameter	Unit	Protocol/Test Method	Result	Range of testing /limit of detection
1	pH	-	IS: 2720 (Part-26): 1987 Reaffirmed: 2016	7.2	1 - 14
2	Electrical Conductivity	µmhos/cm	IS: 14767:2000 Reaffirmed: 2016	295.0	1.0 - 40000
3	Moisture content	%	IS: 2720 (Part-2): 1973 Reaffirmed: 2015	3.02	1.0 - 50
4	Sulphur	Kg/Hec	IS:14685: 1999 Reaffirmed: 2014	15.04	5.0 - 100
5	Boron	mg/kg	ETRC/ LABSOPS/06	<4.0	4.0 - 100
6	Copper	mg/kg	ETRC/ LABSOPS/07	0.39	0.3 - 500
7	Zinc	mg/kg	ETRC/ LABSOPS/08	7.58	1.0 - 500
8	Iron	mg/kg	ETRC/ LABSOPS/09	95.6	5.0 - 500

9	Manganese	mg/kg	ETRC/ LABSOPS/10	8.5	5.0 - 500
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3.5.4 Discussion on Soil Characteristics in the Study Area

The soil in study area is characterized by moderate organic content. The soil quality in the project area has not been affected by the project activities.